



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4018-1
Job Sheet 199484



Part No: D4018-1

Job Qty: 8 pcs

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/26/19

Job Tracking No:

Due Date: 9/20/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV E SHEET 5 IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as per dwg revA 10.03.15
verified by:EC IPP Rev:C as per dwg RevB DD 10.04.16 verified by:EC IPP Rev:D as per dwg revC DD
10.08.18 verified by:EC IPP Rev:E 11.01.31 chg qc5 to 6 DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	8 pcs	9/20/19		0.00	1.61	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		J.R.
							Large Fab - 11 (Various)		
110	QC 5	8 pcs	9/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		

Plex 8/26/19 8:34 AM Dart.Renwick.Jennifer

				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	AUG 30 2019
				QC 5 - 61	
				QC 5 - 81	
120 Packaging 3-1 - Stock - B4B 8 pcs	9/20/19	0.00 0.00	Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
130 QC 21 - SA 8 pcs	9/20/19	0.00 0.00	QC 21 - SA - 21		
			QC 21 - SA - 70		
			QC 21 - SA - 53		

Part Op 100 - (Fabricate per Drwg)

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: _____)

130 - (QC21- Final Inspection - Work Order Release)

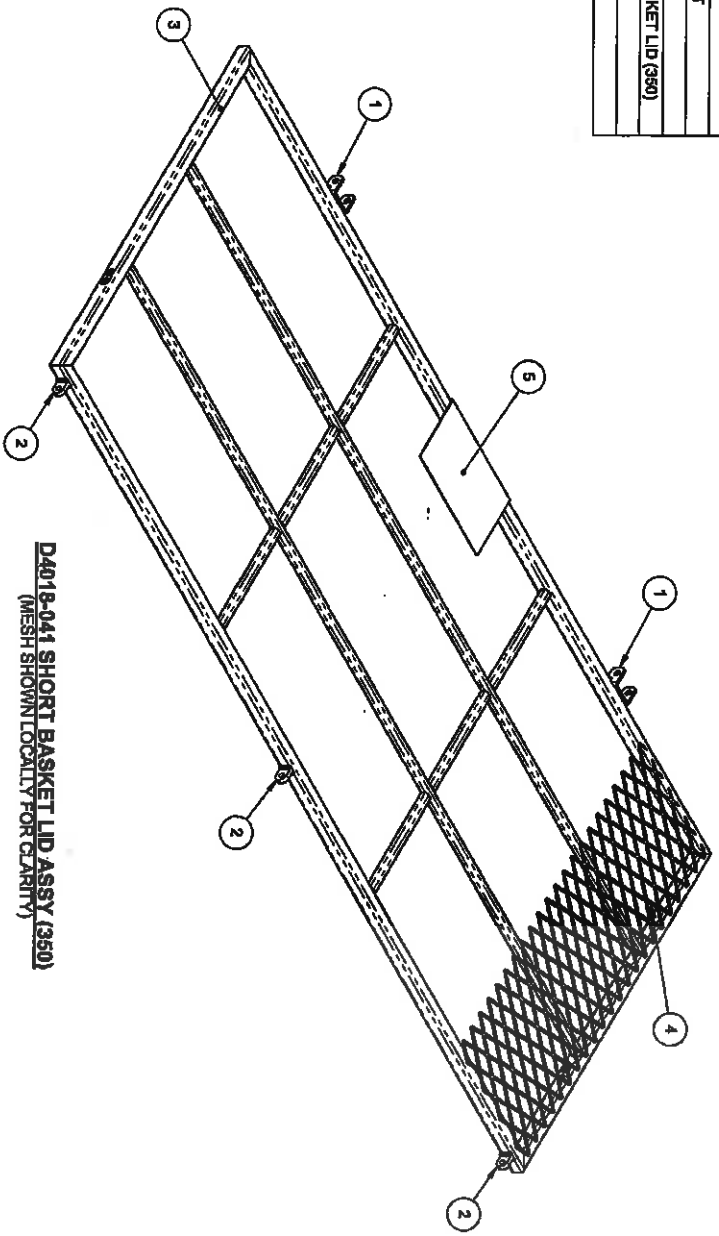
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	37.8400 ft (4.73 ea)	100-Large Fab - Basket - 1	5194043

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	M304TS0.750W.049	38	435	0
Part Specifications				
Specifications could not be found.				

Plex 8/26/19 8:34 AM Dart.Renwick.Jennifer

ITEM	QTY	P/N	DESCRIPTION
X	1	D4018-041	SHORT BASKET LID ASSY (350)
1	2	D2681	MOUNTING BRACKET
2	3	D4018-3	HINGE HALF, LID
3	1	D4018-101	TUBULAR ASSY, BASKET LID (350)
4	1	D4020-7	MESH
5	1	D4021-3	DATA PLATE



D4018-041 SHORT BASKET LID ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART OSI 005 4.3
 - 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: SCRIBE DART PN AND BIN USING 0.13 (MINIMUM) HIGH LETTERING PER OSI 044 6.4
 - 7) WEIGHT: 14.8 LBS APPROX
 - 8) WELD PER DART OSI 004
 - 9) MASK HOLES PRIOR TO FINISHING
 - 10) MASK THIS AREA PRIOR TO FINISH

RELEASED
2017-08-07
ENV 17-580

APPROVED

REV.	DESCRIPTION	DATE
E	ALL DETAIL/SECTION VIEW LETTERS UPDATED. SHEET 1, D2726-3 DELETED. UPDATED NOTE 6, ADDED NOTES 10, SHEET 2 ADDED VIEW E.E. (PARTS-18)	16.11.24
D	CT-3 D4005-043 WAS D4005-041 (REASON: PROPARM OPTION DELETED).	15.07.18
C	REMOVED D4008-222, UPDATED DETAIL E ACCORDINGLY. D4018-042 REV. C AND D4018-043 REV. A.	10.08.05
B	BOX: INSERTED QTY 1 D2726-3 AS ITEM 1. COPY 1 D2726-3 PLACED AS ITEM 1. ITEMS RENUMBERED AS REQD. SHEET 2, NOTES: PAINT SPEC ADDED & NOTE 7 & 8 REVISED. (84-2) FRONT VIEW ADDED, WELDING SIZE VIEWS ADDED (C1-2) (M2-2).	10.08.25
A	NEW ISSUE	10.08.04
DESIGN	DATE	BY
DRAWN	AJS	
CHECKED	JMH	
MFG. APPR.	DD	
APPROVED	DS	
DATE	16.11.24	

DART AEROSPACE LTD
HARRISBURG, ONTARIO, CANADA

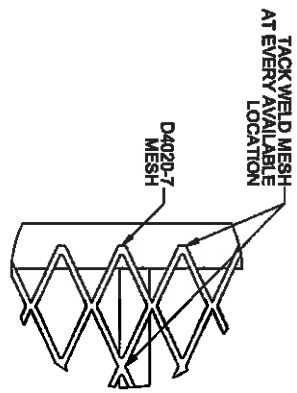
D4018

SHORT BASKET LID ASSY (350)

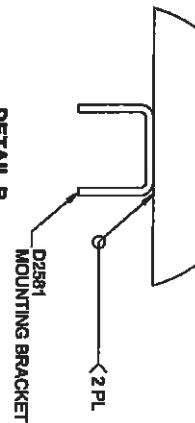
SCALE
NTP

REVISIONS
REV. E
SHEET 1 OF 5

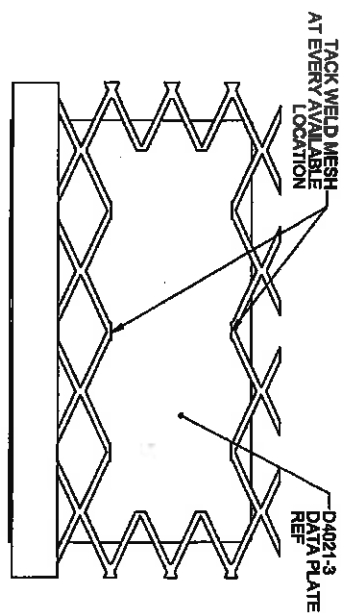
THIS DOCUMENT IS UNCLASSIFIED AND IS NOT TO BE RELEASED FOR ANY PURPOSES WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD. ANY REPRODUCTION OF THIS DOCUMENT WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD IS PROHIBITED.



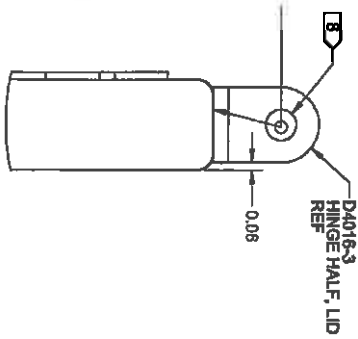
DETAIL A
3 PL
SCALE 3X



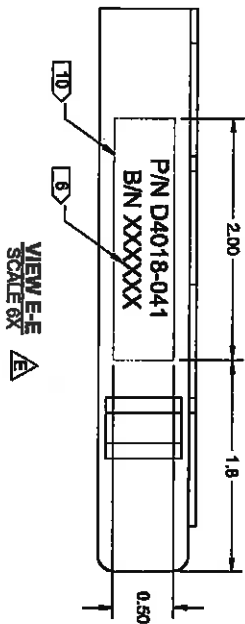
DETAIL B
2 PL
SCALE 3X



VIEW C-C
SCALE 3X



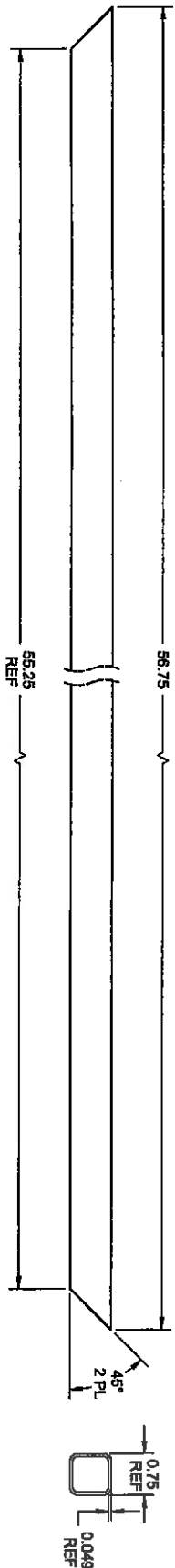
DETAIL D
3 PL
SCALE 3X



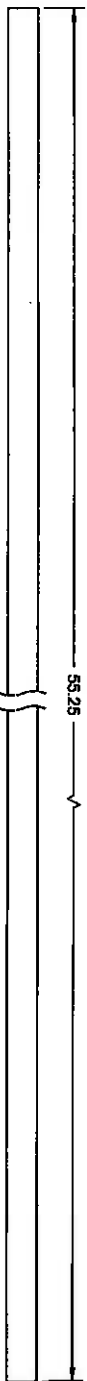
VIEW E-E
SCALE 3X

RELEASED
R 2017-06-07
APPROVED

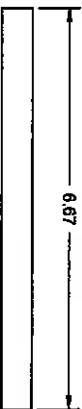
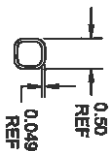
DESIGN	A/S	DART AEROSPACE LTD
DRAWN	A/S	HAMILTON, ONTARIO, CANADA
CHECKED	JMH	REV. E
MFG. APPR.	DD	D4018
APPROVED	WM	SHEET 3 OF 5
DATE	16.11.24	SCALE
		N.T.S.
		SHORT BASKET LID ASSY (350)
		COMPONENT 6 2016 BY DART AEROSPACE LTD
		THIS DOCUMENT IS UNCLASSIFIED AND IS NOT TO BE RELEASED OUTSIDE THE DART AEROSPACE LTD
		THIS DOCUMENT IS UNCLASSIFIED AND IS NOT TO BE RELEASED OUTSIDE THE DART AEROSPACE LTD



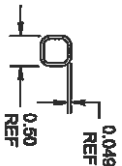
D4018-1 RIB



D4018-3 RIB



D4018-5 RIB



NOTES:
 1) MATERIAL - 1. AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
 REF DART SPEC. M304T50.750W.049

-3 & -5: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
 REF DART SPEC. M304T50.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.006 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

RELEASED
 2017-06-07
APPROVED

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAMKERSBURT, ONTARIO, CANADA
CHECKED	JMH	REV. E
MFG. APPR.	DD	D4018
APPROVED	WM	SHEET 6 OF 6
DE APPR.	DS	SCALE
DATE	16.11.24	NTS

THE DRAWING IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED ONLY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.